



POWER STEERING PUMP, GSi

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	872137	1	Tank, Oil	
2	961665	1	Hose clamp	
3	827973	1	Reservoir to cooler	
4	961666	2	Hose clamp	
5	873348	1	Hose, Reservoir, short	
6	873350	1	Tube, Reservoir	
7	872168	1	T-nipple, Multiple engines	
8	961665	1	Hose clamp	
9	873349	1	Hose, Reservoir to pump	
10	3853368	1	V-belt, Power steering pump	
11	3853389	1	Screw, Tension brace, to engine	
12	3851123	1	Bracket	
13	1336961	1	Screw, Tension brace	
14	971099	1	Flange lock nut, Pivot screw, power steering pump	
15	941909	4	Spring washer	
16	1346183	1	Screw, Adjustment, steering pump	
17	856153	1	Bracket, Pump to engine, rear	
18	955295	2	Screw, Rear bracket to P/S pump	
19	3851121	1	Bracket, Pump to engine	
21	3853558	2	Screw, Bracket, P/S pump to engine	
22	946473	1	Flange screw, Pivot, power steering pump	
23	856152	1	Bracket, Pump to engine, front	
24	955295	3	Screw, Front bracket to P/S pump	
25	1359649	1	Power steering pump	
26	1378643	1	Pulley, Pump assy, power steering	
27	941907	1	Spring washer	
28	955782	1	Nut, Adjustment screw	
29	872159	1	Hose, Pressure	
30	961664	1	Hose clamp	
31	3852490	1	Clamp, Hoses to front mount	
32	3852837	1	Clamp, Power steering hoses to head	Port, rear
33	3852126	1	Screw, Clamp, oil cooler	
34	3853266	1	Screw, Oil cooler mounting	
35	3852218	1	Clamp, Oil cooler & bracket assy	
36	3853236	1	Spacer, Oil cooler, power steering	
37	3852079	1	Nut, Clamp, oil cooler	
38	3852196	3	Clamp, Hose to oil cooler	Return
39	3851921	1	Oil cooler	
40	3852602	1	Clamp, Oil cooler water hose	
41	3854760	1	Hose, P/S cooler to engine cooler	GSi DPX
42	872160	2	Hose, Oil cooler	
43	3854849	1	Hose, Vapor separator to oil cooler	
44	349619	1	Filter, Reservoir	
45	1696361	1	Cover, Reservoir	